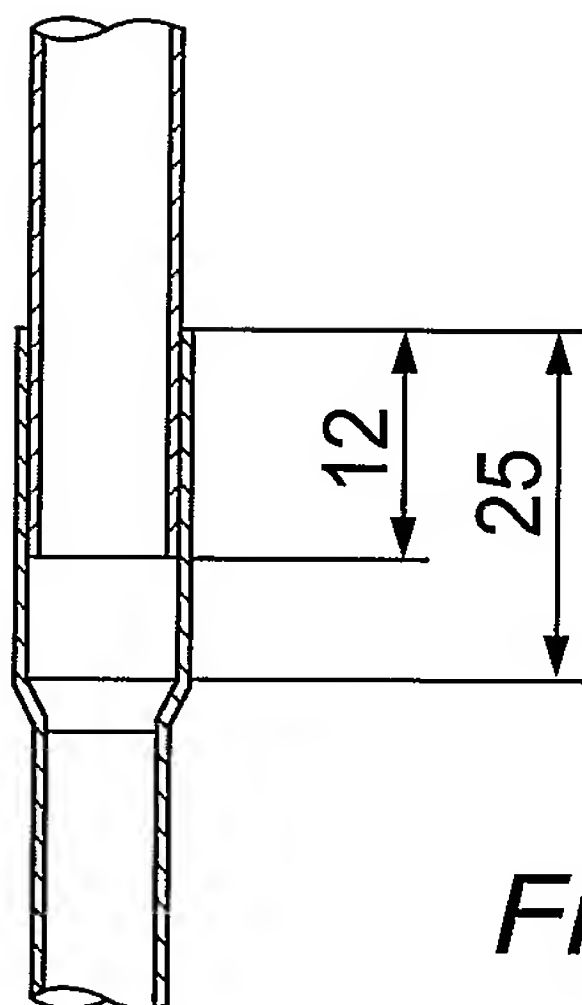
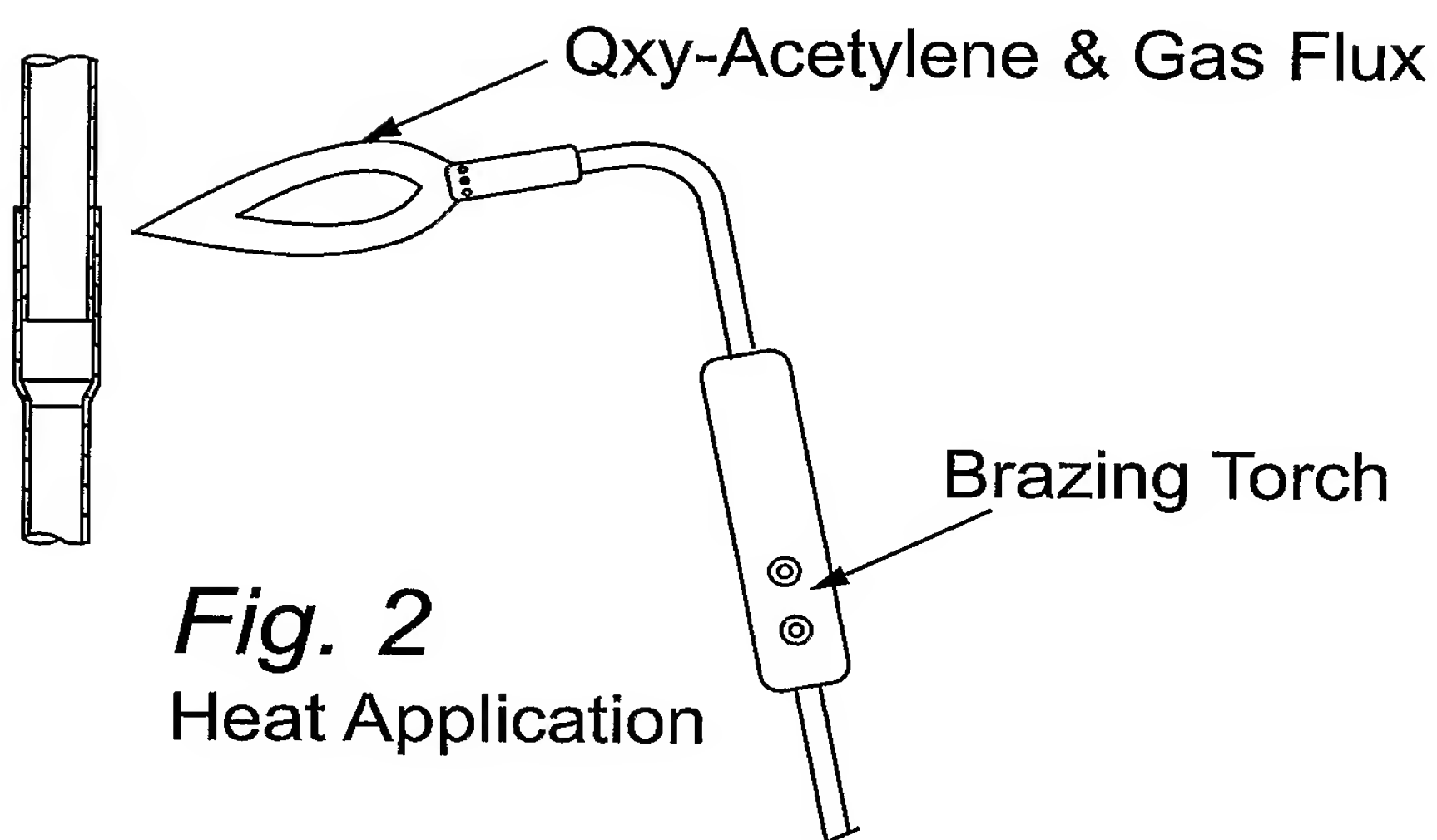
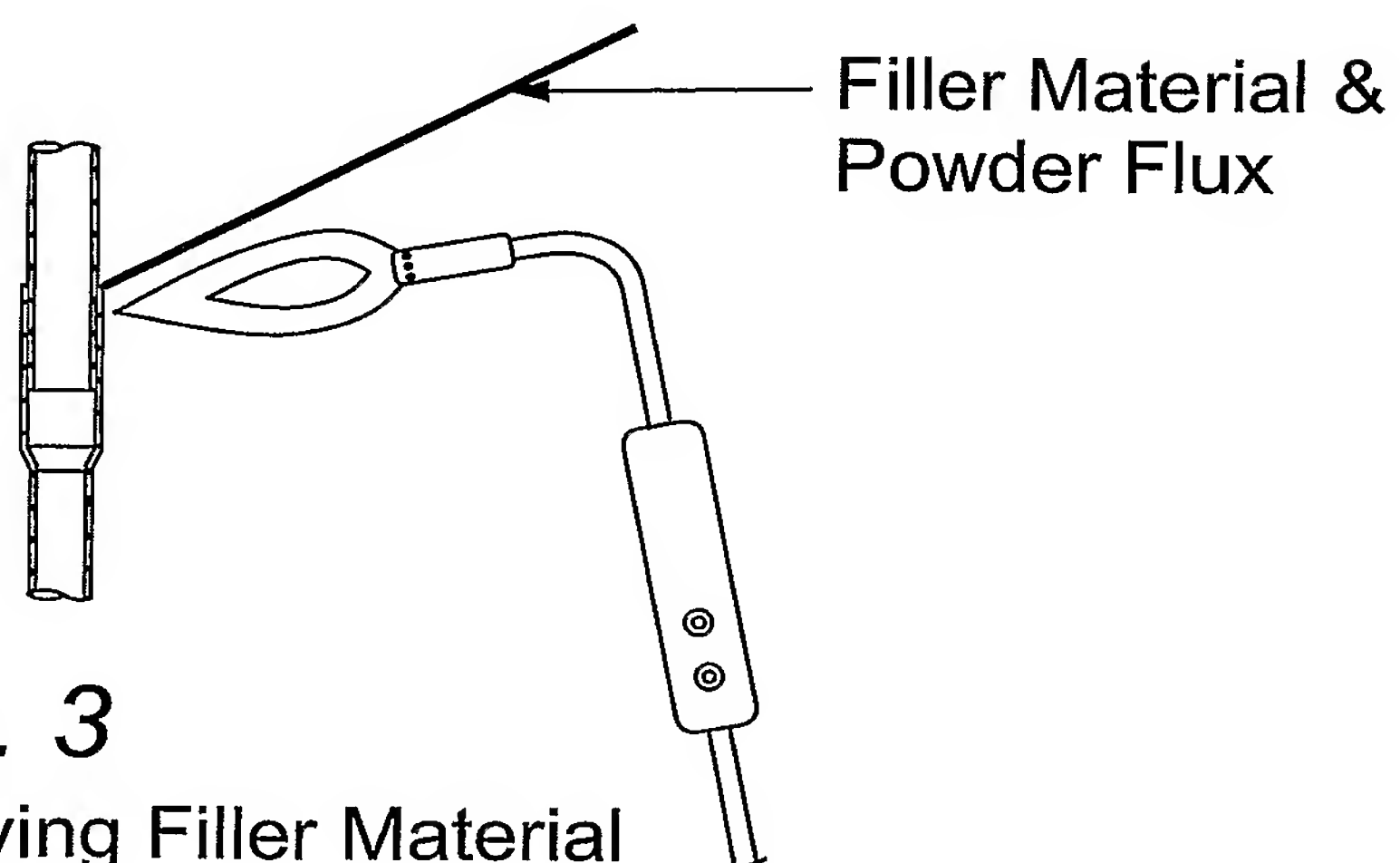


1 / 3

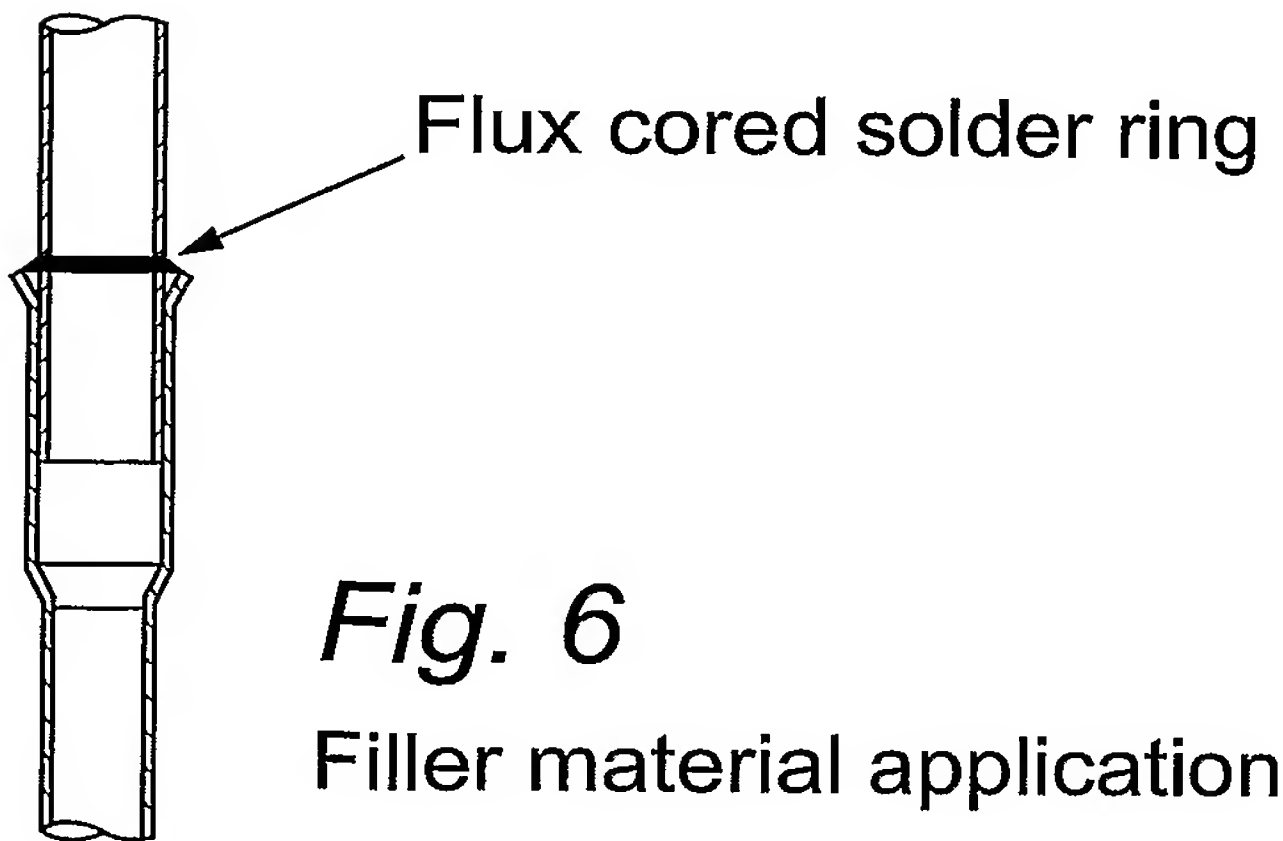
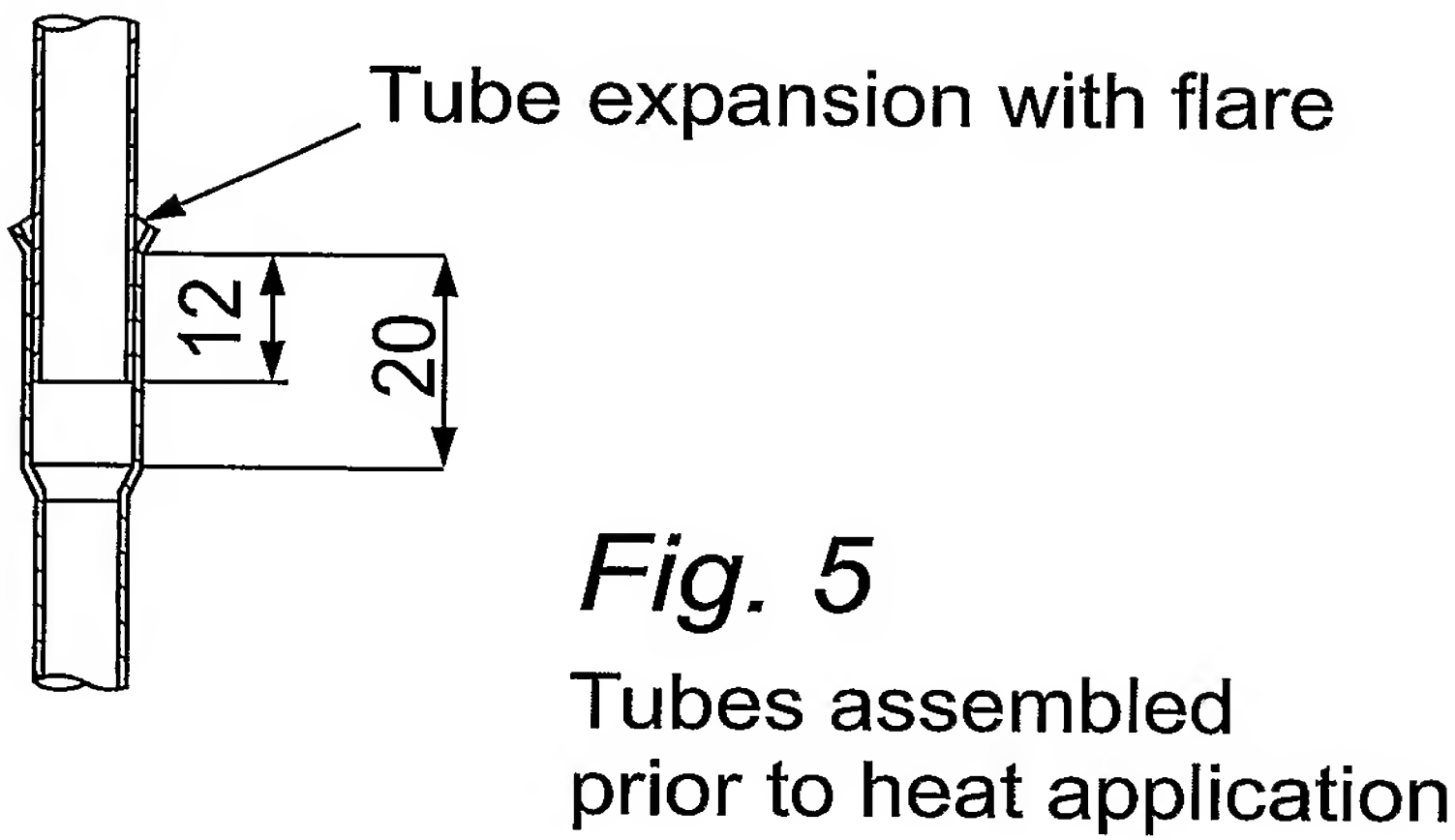
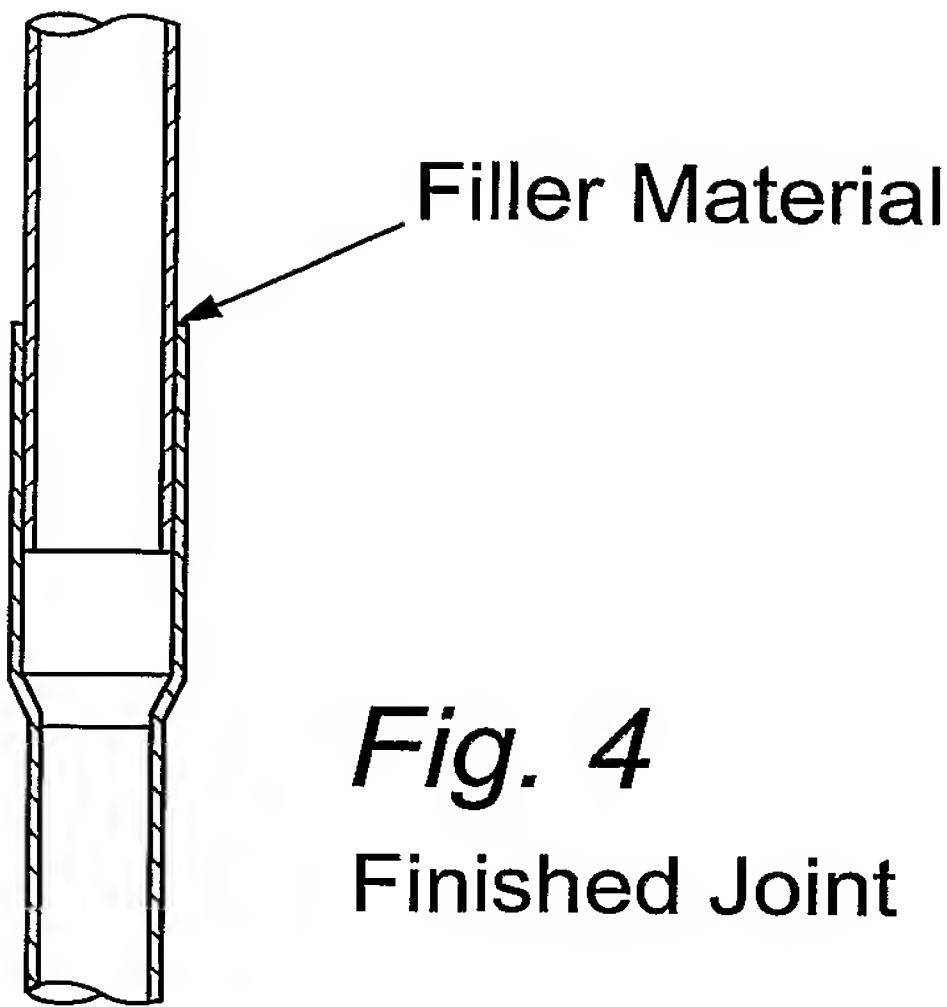
**Fig. 1**Tubes Assembled Prior to
Heat Application**Fig. 2**

Heat Application

**Fig. 3**

Applying Filler Material

2 / 3



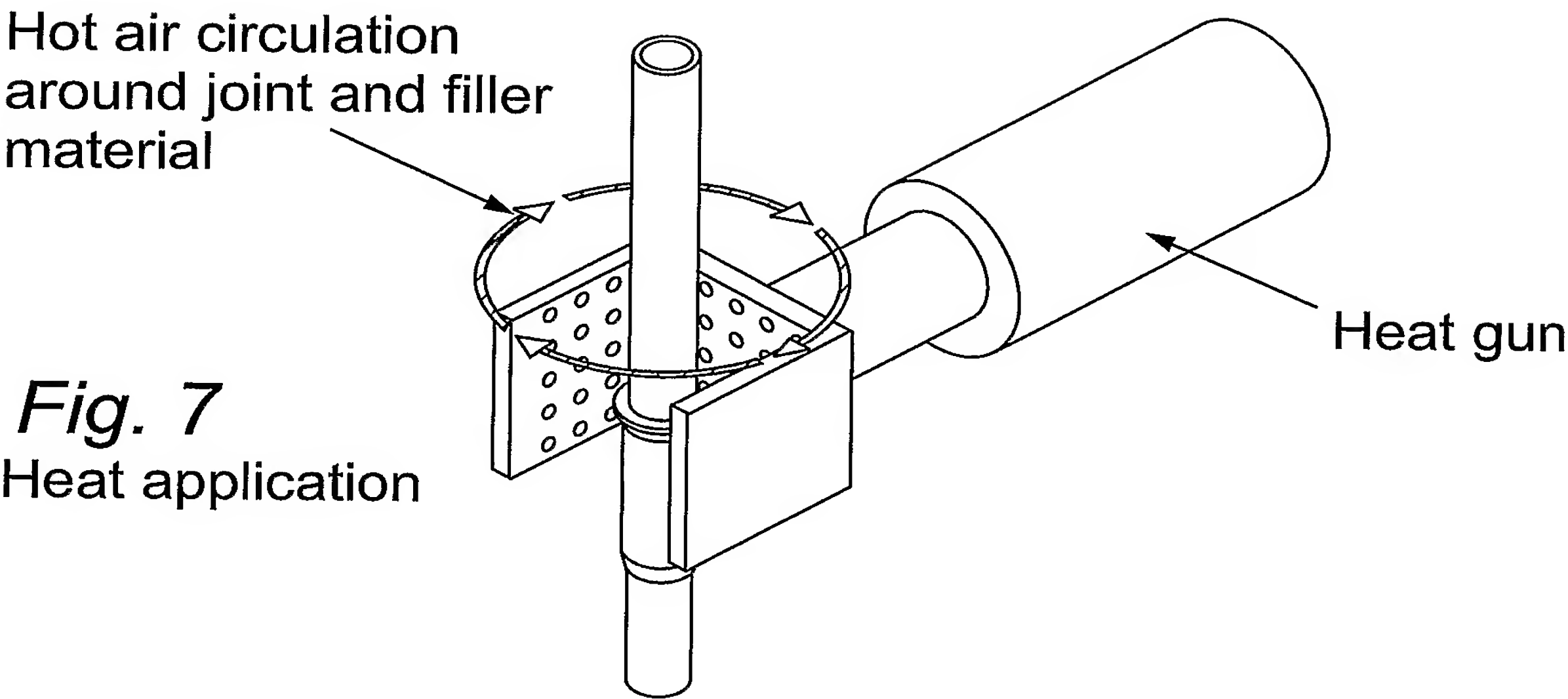


Fig. 7
Heat application

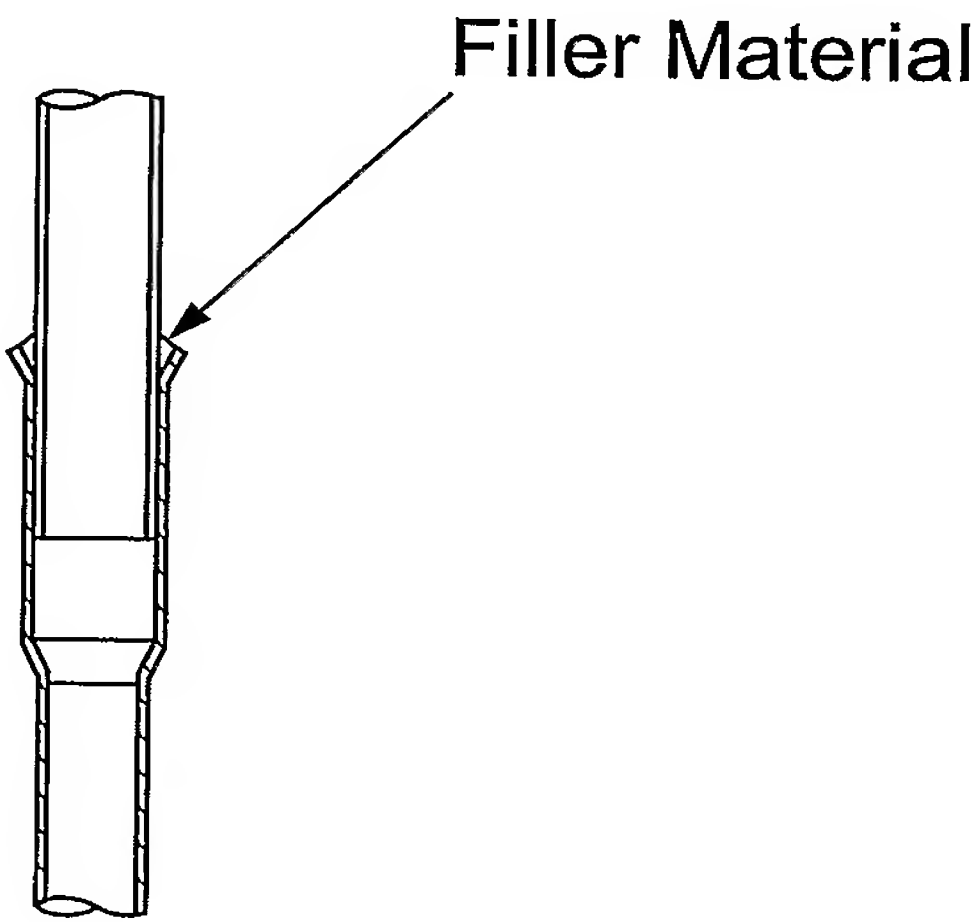


Fig. 8
Finished Joint